



# CLINCHNUT SELF-LOCKING, MINIMAL DISPLACEMENT KNURL FORM

**VARIATIONS:** "M" -- ADD BEFORE FIRST DASH NO. FOR OPTIONAL DRY FILM LUBRICANT. EX. - NA2336SM-02-1  
"S" -- ADD BEFORE FIRST DASH NO. FOR OPTIONAL SILVER PLATE. EX. - NA2336CS-82-2

**APPLICATION:** A PRESS-IN NUT FOR USE IN THIN ALUMINUM AND MAGNESIUM SHEETS, CASTINGS, GRAPHITE COMPOSITE AND FIBER-REINFORCED PLASTIC SHEETS, PRINTED CIRCUIT BOARDS, ETC. WHERE BOSS AND EDGE THICKNESS NEAR MOUNTING HOLE IS MINIMAL, AND MINIMUM DISPLACEMENT OF PARENT MATERIAL IS DESIRABLE.

**EXAMPLE CALLOUT:**

NA2336SM-02-1

SHANK LENGTH (SEE TABLE I)  
.1900-32 THREAD (SEE TABLE I)  
SOLID FILM LUBRICANT (SEE VARIATIONS)  
CORROSION RESISTANT STEEL  
BASIC PART NUMBER

**NOTES:**

- 1.) SEE PAGE 2.203 FOR INSTALLATION PROCEDURE AND RECOMMENDED TOOLING.
- 2.) UNDER NO CIRCUMSTANCES WILL SILVER PLATING AND SOLID FILM LUBRICANT BOTH BE APPLIED TO A286 CORROSION RESISTANT STEEL.
- 3.) "M" FINISH CODE IS EQUIVALENT TO AND SUPERSEDES "DF" FINISH CODE.
- 4.) FOR OTHER FINISHES AND MATERIALS CONTACT NAFCO USA, LLC.

CONFORMS TO:  
NASM25027  
AS8879

**NAFCO USA, LLC**  
CARSON CITY, NV 89706

PART NUMBER  
**NA2336**  
FEDERAL SUPPLY CODE: 32387