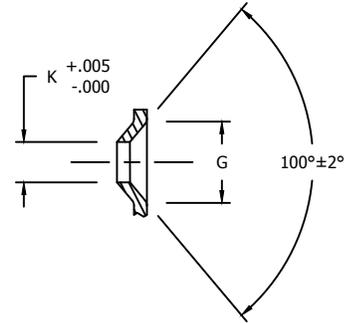
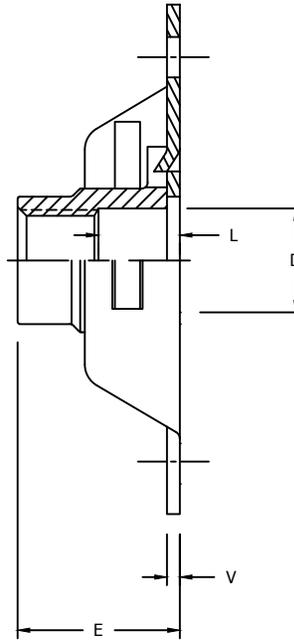
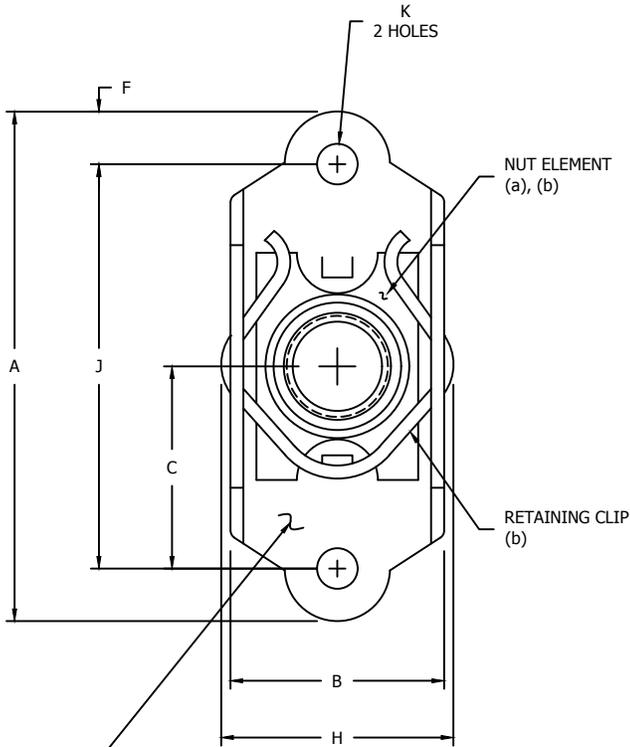
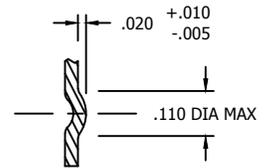




NUT, SELF-LOCKING, TWO-LUG, PLATE, FLOATING, VARIABLE C'BORE, REPLACEABLE NUT ELEMENT



DIMPLED RIVET HOLES
WHEN SPECIFIED



PROJECTION NIBS
FOR SPOT WELDING

MARK RETAINER WITH "N" NAFCO IDENTIFICATION,
AND WITH "C" FOR CRES MATERIAL, DEPRESSED
.010 INCH MAXIMUM. LOCATION OPTIONAL. MUST BE
VISIBLE AFTER ASSEMBLY.

TABLE I - DIMENSIONS AND DASH NUMBERS

DASH NUMBER		THREAD (REF)	A	B	C	D	E	F	G	H	J	K	L	V	AXIAL TENSILE STRENGTH MIN LBS. (REF)	PUSH OUT MIN LBS.	TORQUE OUT MIN IN-LBS.	MAX WEIGHT LBS/100
STEEL	CRES		MAX	MAX	±.005	DIA (REF)	MAX (REF)	MIN	DIA ±.010	MAX	±.002	DIA +.005 -.000	C'BORE MIN (REF)	±.005				
A-048-1	C-048-1	.2500-28	1.292	.547	.500	.254	.295	.125	.200	.584	1.000	.098	.070	.032	5,060	225	160	1.07
A-048-2	C-048-2						.357						1.17					
A-048-3	C-048-3						.419						1.26					
A-048-4	C-048-4						.481						1.34					
A-048-5	C-048-5						.543						1.44					
A-048-6	C-048-6						.605						1.52					
A-048-7	C-048-7						.667						1.62					
A-048-8	C-048-8						.729						1.72					
A-048-9	C-048-9						.791						1.82					
A-048-10	C-048-10						.853						1.92					
A-048-11	C-048-11						.915						2.02					
A-048-12	C-048-12						.977						2.12					
A-048-13	C-048-13						1.039						2.22					
A-048-14	C-048-14						1.101						2.32					
A-048-15	C-048-15						1.163						2.42					
A-048-16	C-048-16						1.225						2.52					

- (a) FLOAT OF NUT ELEMENT SHALL NOT BE LESS THAN .030 RADIALLY FROM CENTERED POSITION.
NUT ELEMENT SHALL BE CAPABLE OF ENGAGEMENT WITH A BOLT IN THE MAXIMUM MISALIGNED POSITION.
- (b) NUT PLATE RETAINERS SHALL PROVIDE FOR INTERCHANGEABLE AND REPLACEABLE NAS1794 OR NA2347 NUT ELEMENTS AND NAS1795 RETAINING CLIPS.

CONFORMS TO:
NASM25027
NAS3350, CLASS I
AS8879

NAFCO USA, LLC
CARSON CITY, NV 89706

PART NUMBER
NA2348
FEDERAL SUPPLY CODE: 32387