

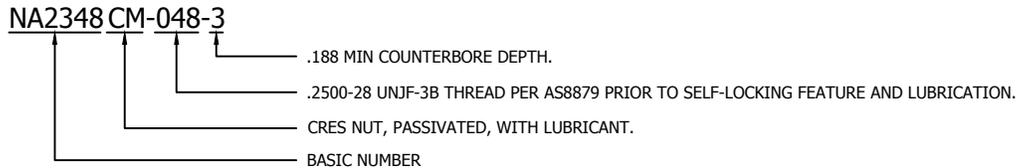


# NUT, SELF-LOCKING, TWO-LUG, PLATE, FLOATING, VARIABLE C'BORE, REPLACEABLE NUT ELEMENT

MATERIAL:	NUT ELEMENT	- ALLOY OR CARBON STEEL, HEAT TREATED. - A286 CRES PER AMS5525, AMS5732 OR AMS5737. - INCONEL 718 CRES PER AMS5662.
	RETAINER	- ALLOY OR CARBON STEEL, HEAT TREATED. - A286 CRES PER AMS5525.
	RETAINING CLIP	- XM-28 CRES SPRING WIRE PER ASTM A 313.
FINISH:	NUT ELEMENT	- ALLOY OR CARBON STEEL -- CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2. - CRES -- (450°) PASSIVATE PER AMS-QQ-P-35 AND DRI-FILM LUBRICANT. - CRES -- (800°) PASSIVATE PER AMS-QQ-P-35 AND SILVER PLATE PER AMS2410.
	RETAINER	- ALLOY OR CARBON STEEL -- CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2. - A286 CRES -- UNPLATED, PASSIVATE PER AMS-QQ-P-35.
	RETAINING CLIP	- UNPLATED, PASSIVATE PER AMS-QQ-P-35.

CODE:	"A"	FOLLOWING BASIC NUMBER INDICATES ALLOY OR CARBON STEEL NUT AND RETAINER.
	"C"	FOLLOWING BASIC NUMBER INDICATES CRES NUT AND RETAINER.
	"M"	FOLLOWING "C" CODE INDICATES DRI-FILM LUBRICANT.
	"S"	FOLLOWING "C" CODE INDICATES SILVER PLATED NUT.
	"N"	SUFFIXED TO STEEL NUT INDICATES WITHOUT DRI-FILM LUBRICANT.
	"BC"	SUFFIXED TO SECOND DASH NUMBER INDICATES DIMPLED RIVET HOLES.
	"W"	SUFFIXED TO CRES NUT INDICATES PROJECTION WELD NIBS ON RETAINER.

#### EXAMPLE CALLOUT:



NOTES:	1.	ALL DIMENSIONS IN INCHES.
	2.	TABULATED PUSH-OUT AND TORQUE-OUT VALUES SHOWN IN TABLE APPLY BOTH SEPARATELY AND COMBINED.
	3.	THE INCLUSION OF LUBRICANT ON THE RETAINERS AND RETAINING CLIPS OF LUBRICATED NUTS IS OPTIONAL.

CONFORMS TO:  
NASM25027  
NAS3350, CLASS I  
AS8879

**NAFCO USA, LLC**  
CARSON CITY, NV 89706

PART NUMBER  
**NA2348**  
FEDERAL SUPPLY CODE: 32387