



JIFFYNUT, MINIATURE, SELF-LOCKING AND NON-LOCKING

NOTES:

- (1) DIMENSIONS ARE IN INCHES AND APPLY AFTER FINISH AND PRIOR TO THE APPLICATION OF LUBRICATION UNLESS OTHERWISE SPECIFIED.
- (2) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (3) THE THREADS SHALL BE IN ACCORDANCE WITH AS8879 PRIOR TO SOLID FILM LUBRICANT COATING. THE UPPER PORTION OF THE NUT SHALL BE DEFORMED TO PROVIDE SELF-LOCKING FEATURE.
- (4) PUSH-OUT AND TORQUE-OUT VALUES SHALL BE AS SPECIFIED IN TABLE II, AS APPLICABLE, WHEN PROPERLY INSTALLED IN THE FOLLOWING MATERIALS:

ALLOY STEEL NUTS INSTALLED IN COLD ROLLED STEEL SHEET.
CRES NUTS IN 2024-T4 ALUMINUM ALLOY SHEET.

- /5/ ALLOY STEEL NUTS INSTALLED IN 2024-T4 ALUMINUM ALLOY SHEET.
- (6) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (7) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE ON MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (8) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

CONFORMS TO:

NASM25027
AS8879

NAFCO USA, LLC

CARSON CITY, NV 89706

PART NUMBER

NA2216

FEDERAL SUPPLY CODE: 32387