

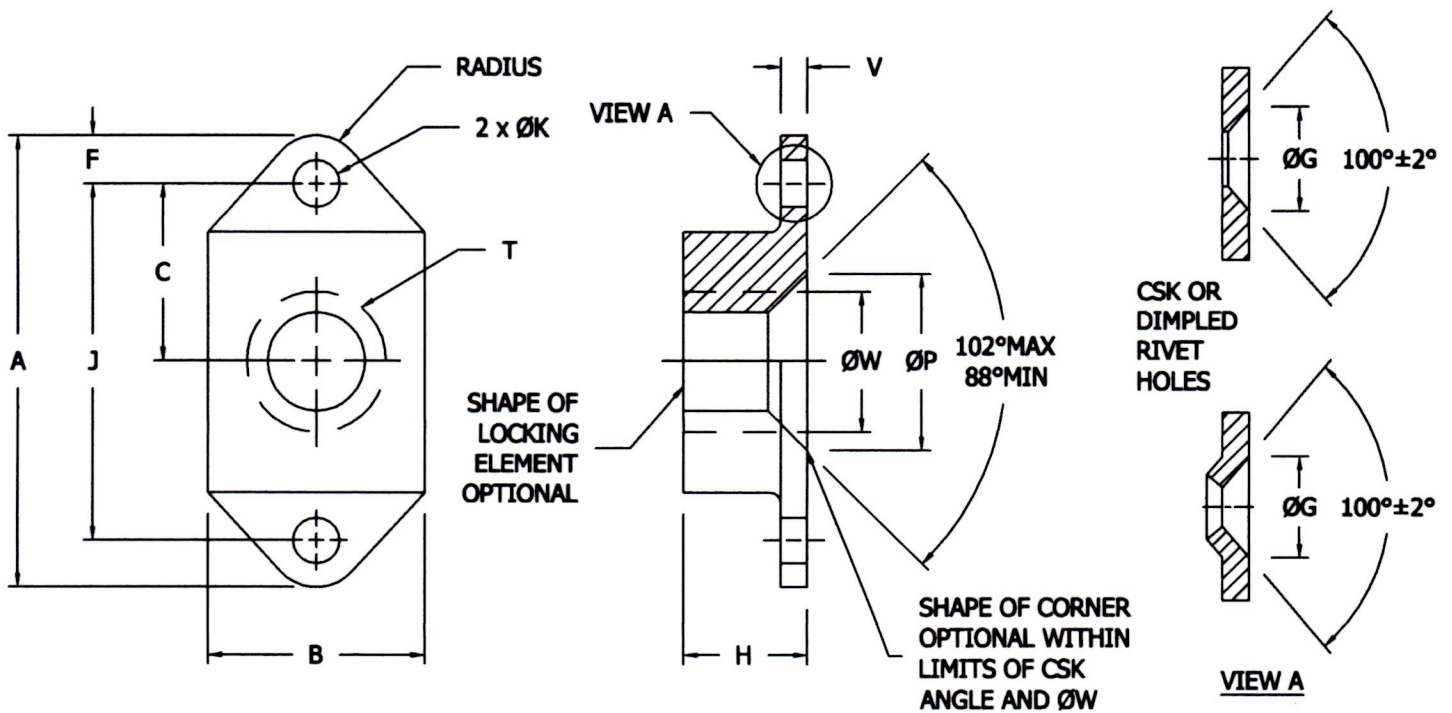


TABLE I - DIMENSIONS AND DASH NUMBERS

DASH NUMBERS		T THREAD SIZE	A MAX	B		C ±.005	F MIN	ØG ±.010	H	
PLAIN HOLES	CSK OR DIMPLED HOLES			MAX	MIN				MAX	MIN
04	04K	.1120-40 UNJC-3B	.984	.416	.328	.344	.115	.200	.218	.140
06	06K	.1380-32 UNJC-3B	.984	.416	.328	.344	.115	.200	.234	.160
08	08K	.1640-32 UNJC-3B	.984	.416	.328	.344	.115	.200	.312	.234
3	3K	.1900-32 UNJF-3B	.984	.416	.328	.344	.115	.200	.312	.234
4	4K	.2500-28 UNJF-3B	1.296	.516	.406	.500	.115	.200	.387	.283
5	5K	.3125-24 UNJF-3B	1.296	.609	.484	.500	.115	.230	.387	.283
6	6K	.3750-24 UNJF-3B	1.296	.641	.563	.500	.115	.230	.479	.439
7	/2/	.4375-20 UNJF-3B	1.477	.719	.672	.562	.146	/2/	.504	.470
8	/2/	.5000-20 UNJF-3B	1.602	.859	.796	.625	.146	/2/	.630	.596

DASH NUMBERS		J ±.010	ØK /1/ +.005 -.000	ØP		V MAX	ØW MIN	AXIAL STRENGTH LBF MIN	WEIGHT LB/100
PLAIN HOLES	CSK OR DIMPLED HOLES			MAX	MIN				
04	04K	.688	.098	.260	.198	.075	.112	750	.55
06	06K	.688	.098	.260	.198	.075	.138	1,130	.55
08	08K	.688	.098	.270	.224	.075	.164	1,720	.60
3	3K	.688	.098	.270	.250	.075	.190	2,460	.60
4	4K	1.000	.098	.330	.310	.075	.250	4,580	1.20
5	5K	1.000	.130	.393	.373	.075	.312	7,390	2.20
6	6K	1.000	.130	.455	.435	.075	.375	11,450	2.80
7	/2/	1.123	.161	.517	.497	.115	.437	15,450	3.30
8	/2/	1.250	.161	.580	.560	.115	.500	21,110	4.00