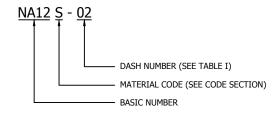


PRESSINSERT, SELF-LOCKING

CODE:

ADD SUFFIX "B" AFTER DASH NUMBER FOR HALF-HARD BRASS.
ADD SUFFIX "C" AFTER DASH NUMBER FOR 303 NON-MAGNETIC STAINLESS STEEL.
ADD SUFFIX "D" AFTER DASH NUMBER FOR ALUMINUM ALLOY.
ADD SUFFIX "S" AFTER DASH NUMBER FOR CARBON STEEL.

EXAMPLE CALLOUT:



NOTES:

- /1/ OTHER SIZES AVAILABLE UPON REQUEST. THREAD SIZES RANGE FROM #0-80 THROUGH 1/4-20.
- /2/ DIMENSIONS BEFORE KNURLING.
- /3/ INSERT CLASS 2 "GO" GAUGE IN THREADS BEFORE MEASURING.
- /4/ LENGTHS SHOWN ARE STANDARD. SPECIAL LENGTHS AVAILABLE ON ORDER.
- /5/ THESE HOLE SIZES ARE BASED ON AVERAGE MATERIALS AND TORQUE REQUIREMENTS. HOLE SIZES MAY VARY WITH THE MATERIAL USED AND THE SCREW DIMENSIONS MAY VARY WITH DIFFERENT STANDARDS. THESE VARIABLES MAY AFFECT YOUR NEEDS.

PROCUREMENT SPECIFICATION:

PER NASM25027.

CONFORMS TO:

NASM25027 AS8879 NAFCO USA, LLC

CARSON CITY, NV 89706

PART NUMBER

NA12

FEDERAL SUPPLY CODE: 32387

ISSUED: 10-11-80 REVISED: 07/15/2024 20240716-1259