

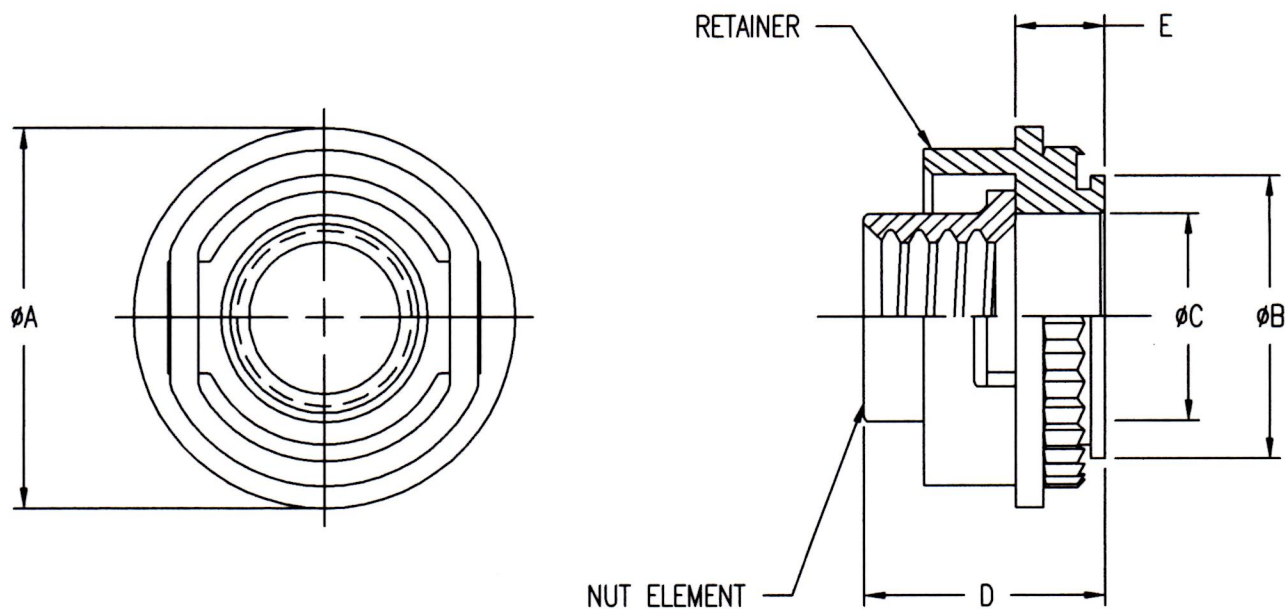


FIGURE 1- DIMENSIONS AND CONFIGURATION

TABLE I- DASH NUMBERS, PART DIMENSIONS AND INSTALLATION HOLE DIMENSIONS

DASH NUMBERS		THREAD AS8879 CLASS-3B	ϕA $\pm .015$	ϕB $+.001$ $-.005$	ϕC $\pm .005$	D MAX.	E $\pm .010$	SHEET THICKNESS MIN	HOLE SIZE IN SHEET $+.004$ $-.001$
NA1210-2	NA1210-2C	.1120-40 UNJC	.320	.248	.172	.224	.077	.040	.250
NA1210-3	NA1210-3C	.1380-32 UNJC				.265			
NA1210-4	NA1210-4C	.1640-32 UNJC	.410	.310	.220	.285	.097	.040	.312
NA1210-5	NA1210-5C	.1900-32 UNJF				.360			
NA1210-6	NA1210-6C	.2500-20 UNJC	.500	.373	.281	.360	.145	.074	.375
NA1210-7	NA1210-7C	.2500-28 UNJF				.360			

TABLE II- 6061-T6 ALUMINUM ALLOY PARENT MATERIAL

SIZE	APPROX. INSTALL FORCE LB	PUSH-OUT LB MIN	TORQUE-OUT IN-LB MIN /7/
.1120	2500	129	30
.1380	2500	129	30
.1640	3800	237	100
.1900	3800	237	100
.2500	4800	544	130

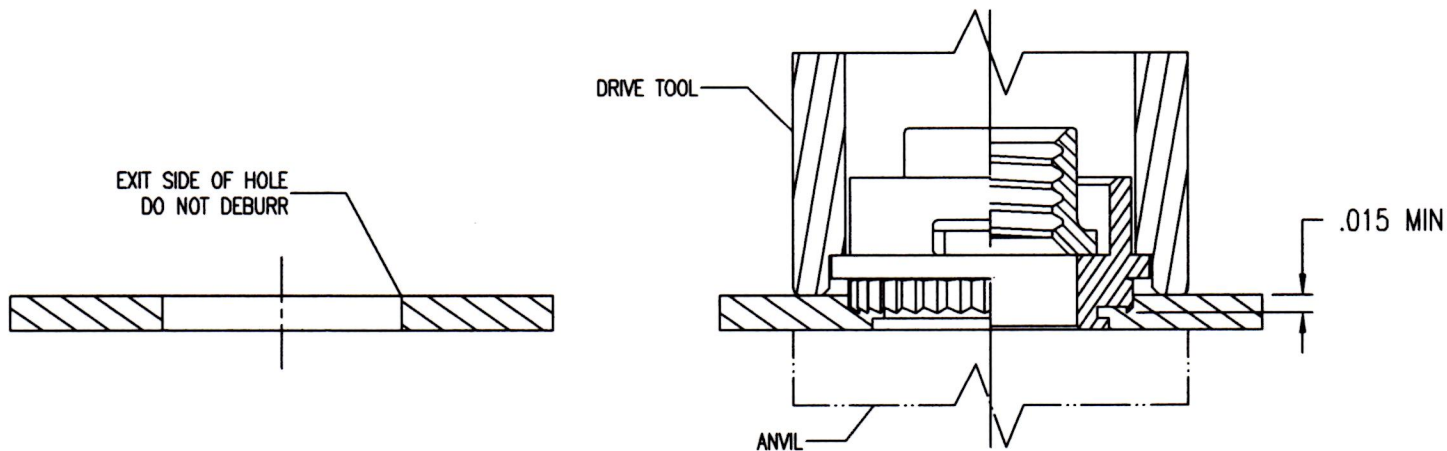


FIGURE 2 - HOLE PREPARATION AND INSTALLATION