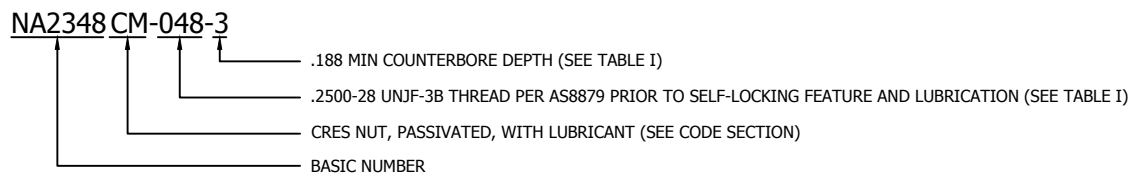


# NUT, SELF-LOCKING, TWO-LUG, PLATE, FLOATING, VARIABLE C'BORE, REPLACEABLE NUT ELEMENT

MATERIAL:	NUT ELEMENT	- ALLOY OR CARBON STEEL, HEAT TREATED. A286 CRES PER AMS5525, AMS5732 OR AMS5737. INCONEL 718 CRES PER AMS5662.
	RETAINER	- ALLOY OR CARBON STEEL, HEAT TREATED. A286 CRES PER AMS5525.
	RETAINING CLIP	- XM-28 CRES SPRING WIRE PER ASTM A 313.
FINISH:	NUT ELEMENT	- ALLOY OR CARBON STEEL -- CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2. CRES -- (450°) PASSIVATE PER AMS2700 AND DRI-FILM LUBRICANT. CRES -- (800°) PASSIVATE PER AMS2700 AND SILVER PLATE PER AMS2410.
	RETAINER	- ALLOY OR CARBON STEEL -- CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2. A286 CRES -- UNPLATED, PASSIVATE PER AMS2700.
	RETAINING CLIP	- UNPLATED, PASSIVATE PER AMS2700.

CODE:	"A"	FOLLOWING BASIC NUMBER INDICATES ALLOY OR CARBON STEEL NUT AND RETAINER.
	"C"	FOLLOWING BASIC NUMBER INDICATES CRES NUT AND RETAINER.
	"I"	FOLLOWING BASIC NUMBER INDICATES INCONEL NUT ELEMENT.
	"M"	FOLLOWING "C" CODE INDICATES DRI-FILM LUBRICANT.
	"S"	FOLLOWING "C" CODE INDICATES SILVER PLATED NUT.
	"N"	SUFFIXED TO STEEL NUT INDICATES WITHOUT DRI-FILM LUBRICANT.
	"BC"	SUFFIXED TO SECOND DASH NUMBER INDICATES DIMPLED RIVET HOLES.
"W"	SUFFIXED TO CRES NUT INDICATES PROJECTION WELD NIBS ON RETAINER.	

#### EXAMPLE CALLOUT:



NOTES:	1.	ALL DIMENSIONS IN INCHES.
	2.	TABULATED PUSH-OUT AND TORQUE-OUT VALUES SHOWN IN TABLE APPLY BOTH SEPARATELY AND COMBINED.
	3.	THE INCLUSION OF LUBRICANT ON THE RETAINERS AND RETAINING CLIPS OF LUBRICATED NUTS IS OPTIONAL.

CONFORMS TO:  
NASM25027  
NAS3350, CLASS 1  
AS8879

**NAFCO USA, LLC**  
CARSON CITY, NV 89706

PART NUMBER  
**NA2348**  
FSC / CAGE CODE: 32387