



RETAINER, NUT - RIVETLESS, CLASS III FIT

MATERIAL &

FINISH CODES: CODE - (DASH) -- 17-4PH CRES PER AMS5643 AND CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.
CODE A -- 17-4PH CRES PER AMS5643 AND IVD ALUMINUM COAT PER MIL-C-83488, TYPE II, CLASS 3.
CODE V -- 6 AL-4V TITANIUM PER AMS4928.

HEAT TREAT: 17-4PH CRES - H1025 PER MIL-H-6875

PROCUREMENT

SPECIFICATION: IDENTIFICATION:

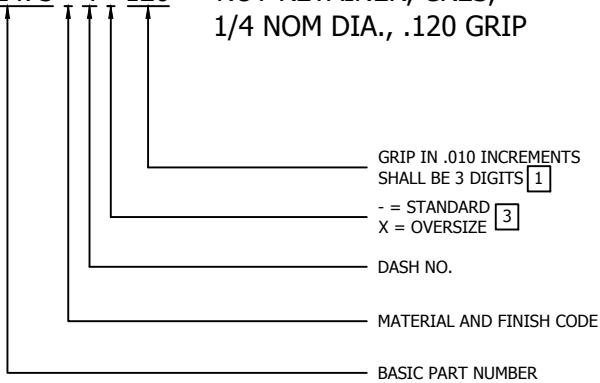
IDENTIFICATION SHALL BE PER MIL-STD-130.
NOTE: COMPANY NAME AND/OR LOGO IS ACCEPTABLE IN LIEU OF CAGE CODE.

PACKAGING:

UNLESS OTHERWISE SPECIFIED IN THE PURCHASE ORDER, ALL PACKAGING SHALL BE IN ACCORDANCE WITH MIL-STD-2073, AND IN ADDITION THE NAFCO USA APPROVED NUMBER CALLOUT AND THE VENDOR'S PART DESIGNATION SHALL APPEAR MARKED ON THE PART'S UNIT PACKAGE AND THE SHIPPING CONTAINER PER MIL-STD-129.

EXAMPLE CALLOUT:

NA2473 - 4 - 120 = NUT RETAINER, CRES,
1/4 NOM DIA., .120 GRIP



DESIGN

INFORMATION: **1.** GRIP LENGTH DASH NUMBER SHALL BE SPECIFIED IN .010 INCH INCREMENTS USING THREE (3) DIGITS.

EX. : -120 = .120

2. SPECIFY NUT ELEMENT ON NEXT ASSEMBLY DRAWING TO COMPLETE NUT PLATE ASSEMBLY.
SUGGESTED NUT ELEMENT: NAS1794.

3. DO NOT SPECIFY OVERSIZE PARTS ON PRODUCTION DRAWINGS.

4. THE FOLLOWING FORMULA MAY BE USED
TO CALCULATE WEIGHT:

$$\text{WEIGHT} = Wt + (Wb \times L)$$

Wt = WEIGHT OF TOP ASSY INCLUDING CLIP (in)

Wb = WEIGHT OF THE BARREL PORTION (lb/in)

L = BARREL LENGTH (in)

CONFORMS TO:
NASM25027
AS8879

NAFCO USA, LLC
CARSON CITY, NV 89706

PART NUMBER
NA2473
FEDERAL SUPPLY CODE: 32387