



RETAINER, NUT - RIVETLESS, CLASS III FIT

NOTES:

UNLESS OTHERWISE SPECIFIED

1. THIS DRAWING TAKES PRECEDENCE OVER ALL DOCUMENTS REFERENCED HEREIN.
2. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-82.
3. SURFACE TEXTURE 125 MICROINCHES Ra MAX PER ANSI B46.1-78.
4. DEBURR AND BREAK ALL EDGES .005-.015.

5. THESE RETAINERS SHALL MEET THE MINIMUM TORQUE-OUT AND PUSH-OUT REQUIREMENTS AS SPECIFIED IN MIL-N-25027 EXCEPT NUT RETAINERS SHALL BE INSTALLED IN 7075-T6 ALUMINUM ALLOY PANELS HAVING A THICKNESS AS SPECIFIED FOR THE APPROPRIATE GRIP LENGTH.

6. DIMENSIONS APPLY AFTER COATING OR PLATING. ALL OTHER DIMENSIONS APPLY BEFORE COATING OR PLATING.

CONFORMS TO:
NASM25027
AS8879

NAFCO USA, LLC
CARSON CITY, NV 89706

PART NUMBER
NA2473
FEDERAL SUPPLY CODE: 32387