



# RETAINER, NUT - RIVETLESS, CLASS I FIT

## MATERIAL &

FINISH CODES: CODE - (DASH) -- 17-4PH CRES PER AMS5643 AND CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.  
CODE A -- 17-4PH CRES PER AMS5643 AND IVD ALUMINUM COAT PER MIL-C-83488, TYPE II, CLASS 3.  
CODE V -- 3 AL-2.5V TITANIUM PER AMS4928.

HEAT TREAT: 17-4PH CRES - H1025 PER MIL-H-6875

## PROCUREMENT

SPECIFICATION: IDENTIFICATION:

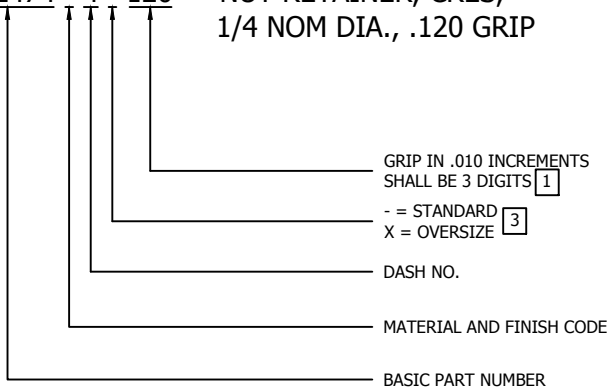
IDENTIFICATION SHALL BE PER MIL-STD-130.  
NOTE: COMPANY NAME AND/OR LOGO IS ACCEPTABLE IN LIEU OF CAGE CODE.

PACKAGING:

UNLESS OTHERWISE SPECIFIED IN THE PURCHASE ORDER, ALL PACKAGING SHALL BE IN ACCORDANCE WITH MIL-STD-2073, AND IN ADDITION THE NAFCO USA APPROVED NUMBER CALLOUT AND THE VENDOR'S PART DESIGNATION SHALL APPEAR MARKED ON THE PART'S UNIT PACKAGE AND THE SHIPPING CONTAINER PER MIL-STD-129.

## EXAMPLE CALLOUT:

NA2474 - 4 - 120 = NUT RETAINER, CRES,  
1/4 NOM DIA., .120 GRIP



## DESIGN

INFORMATION: **1.** GRIP LENGTH DASH NUMBER SHALL BE SPECIFIED IN .010 INCH INCREMENTS USING THREE (3) DIGITS.

EX. : -120 = .120

**2.** SPECIFY NUT ELEMENT ON NEXT ASSEMBLY DRAWING TO COMPLETE NUT PLATE ASSEMBLY.  
SUGGESTED NUT ELEMENT: NA2360 OR NAS1794.

**3.** DO NOT SPECIFY OVERSIZE PARTS ON PRODUCTION DRAWINGS.

**4.** THE FOLLOWING FORMULA MAY BE USED TO CALCULATE WEIGHT:

$$\text{WEIGHT} = Wt + (Wb \times L)$$

Wt = WEIGHT OF TOP ASSY INCLUDING CLIP (in)

Wb = WEIGHT OF THE BARREL PORTION (lb/in)

L = BARREL LENGTH (in)

CONFORMS TO:  
NASM25027  
AS8879

**NAFCO USA, LLC**  
CARSON CITY, NV 89706

PART NUMBER  
**NA2474**  
FEDERAL SUPPLY CODE: 32387