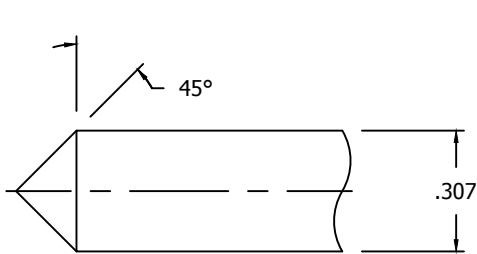
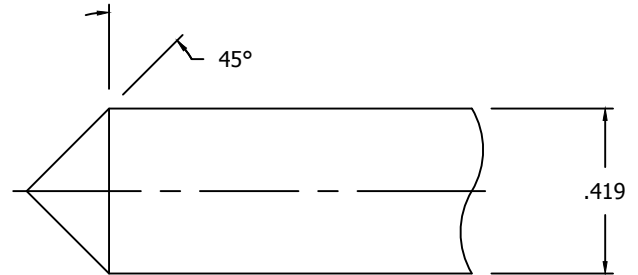


CLINCHNUT SELF-LOCKING



FOR SIZES .0860, .1120, AND .1380



FOR SIZES .1640, .1190, AND .2500

FIGURE 4 - FLUSH FLARING TOOL

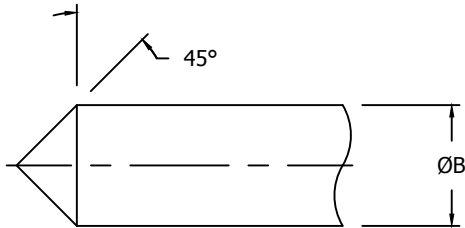


FIGURE 5 - INTERNAL FLARING TOOL

NUT SIZE	ØB +.000 -.002
.0860	.120
.1120	.151
.1380	.183
.1640	.214
.1900	.245
.2500	.308

CONFORMS TO:
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CARSON CITY, NV 89706

PART NUMBER

NA2168

FEDERAL SUPPLY CODE: 32387