



COLLAR SELF-LOCKING, TENSION APPLICATION

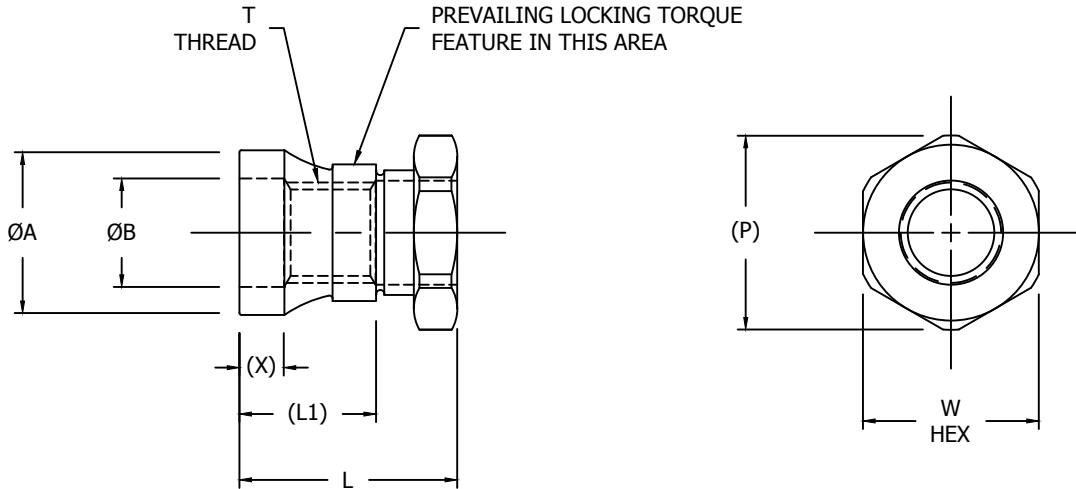


TABLE I - DIMENSIONS AND DASH NUMBERS

NAFCO PART NUMBER	PIN NOMINAL DIAMETER	THREAD T (AS8879)	ØA	ØB	L	(L1)	(P)	W	(X)	ULTIMATE TENSILE STRENGTH LBS. MIN	TORQUE OFF INCH-LBS.
NA2476C-82	5/32	.1640-32 UNJC-3B	.287 .283	.173 .166	.447 .427	.265	.344	.314 .302	.107	2,300	30-40
NA2476C-02	3/16	.1900-32 UNJF-3B	.307 .303	.212 .208	.457 .437	.275	.344	.314 .302	.107	2,750	40-50
NA2476C-048	1/4	.2500-28 UNJF-3B	.412 .408	.272 .268	.552 .532	.340	.484	.440 .425	.112	5,000	110-130
NA2476C-054	5/16	.3125-24 UNJF-3B	.518 .512	.336 .330	.672 .652	.430	.624	.565 .550	.122	8,300	200-250
NA2476C-064	3/8	.3750-24 UNJF-3B	.620 .614	.398 .392	.744 .724	.475	.715	.628 .613	.122	12,700	360-420

MATERIAL: COLLAR -- A286 CRES (UNS S66286) PER AMS5731 OR AMS5734.

FINISH: COLLAR -- "C" CODE - A286 CRES, PASSIVATE PER AMS2700. NO OTHER FINISH OR LUBRICATION IS PERMISSIBLE.
"CS" CODE - A286 CRES, SILVER PLATE PER AMS2410. NO OTHER FINISH OR LUBRICATION IS PERMISSIBLE.

SERVICE TEMP.: 800 °F.

PERFORMANCE: NASM25027 EXCEPT FOR TENSILE STRENGTH CALLED OUT IN THIS SPECIFICATION AND TORQUE REUSABILITY ONLY REQUIRES ONE PASS. TESTING OF PASSIVATED COLLARS TO BE PERFORMED USING KRYTOX 240AC LUBRICANT.

CONFORMS TO:
NASM25027
EXCEPT AS NOTED

NAFCO USA, LLC
CARSON CITY, NV 89706

PART NUMBER
NA2476
FEDERAL SUPPLY CODE: 32387