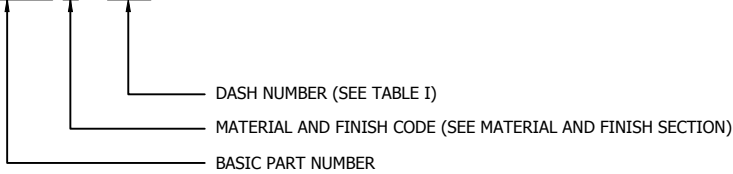




# COLLAR SELF-LOCKING, TENSION APPLICATION

EXAMPLE CALLOUT:

NA2476 C - 048



NOTES:

- 1.) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.
- 2.) DIMENSIONS ARE IN INCHES AND APPLY AFTER FINISH.
- 3.) INSTALLATION OF NON-LUBRICATED COLLARS MUST BE PERFORMED WITH A LUBRICATION FLUID OR LUBED PIN TO PREVENT GALLING OF THREADS AND TORQUE OFF PRIOR TO ACHIEVING PROPER CLAMP LOAD.
- 4.) THREADS SHALL BE IN ACCORDANCE WITH AS8879 AFTER FINISH. THE THREADS SHALL BE DEFORMED IN THE MARKED AREA TO PROVIDE A SELF-LOCKING FEATURE.
- 5.) USE NA2477 FOR AN OVERSIZED REPLACEMENT.

CONFORMS TO:  
NASM25027  
EXCEPT AS NOTED

**NAFCO USA, LLC**  
CARSON CITY, NV 89706

PART NUMBER  
**NA2476**  
FEDERAL SUPPLY CODE: 32387