



JIFFYNUT

NUT, PLAIN, CLINCH AND NUT, SELF-LOCKING, CLINCH
(SELF-CLINCHING, KNURLED COLLAR,
FLOATING, 450°F AND 600°F)

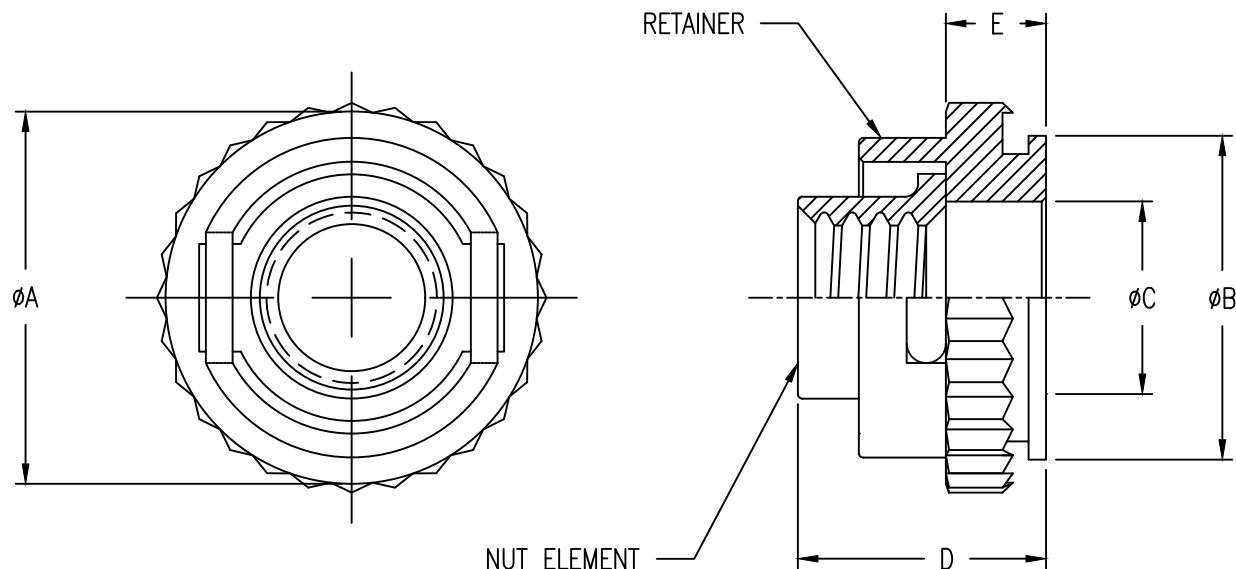


FIGURE 1- DIMENSIONS AND CONFIGURATION

TABLE I- DASH NUMBERS, PART DIMENSIONS AND INSTALLATION HOLE DIMENSIONS

DASH NUMBERS		THREAD	ØA	ØB	ØC	D	E	SHEET THICKNESS	HOLE SIZE
ALLOY STEEL (450 °F)	CRES A286 (600 °F)	AS8879 CLASS-3B	±.015	+ .001 - .005	±.005	MAX.	±.010	MIN	+ .004 - .001
NA2364-40	NA2364C-40	.1120-40 UNJC-3B	.350	.279	.169	.225	.088	.045	.281
NA2364-62	NA2364C-62	.1380-32 UNJC-3B							
NA2364-82	NA2364C-82	.1640-32 UNJC-3B							
NA2364-02	NA2364C-02	.1900-32 UNJF-3B	.450	.373	.218	.275	.115	.060	.375
NA2364-040	NA2364C-040	.2500-20 UNJC-3B				.295			
NA2364-048	NA2364C-048	.2500-28 UNJF-3B				.365			

MATERIAL:

ALLOY STEEL FOR USE IN MATERIALS WITH A HARDNESS OF 28 HRC MAX.
CRES FOR USE IN MATERIALS WITH A HARDNESS OF 90 HRB MAX.
CRES, TYPE A286 (UNS S66286) PER AMS5731, AMS5732, AMS5734 OR AMS5737.

FINISH:

ALLOY STEEL NUT AND RETAINER SHALL BE CADMIUM PLATED PER PROCUREMENT SPECIFICATION.
CRES NUT ELEMENT AND RETAINER SHALL BE CLEANED AND DESCALED PER PROCUREMENT SPECIFICATION.
SELF-LOCKING CRES NUT ELEMENT SHALL BE SILVER PLATED PER PROCUREMENT SPECIFICATION.

LUBRICATION:

ALLOY STEEL NUT AND RETAINER: SOLID FILM LUBRICANT (SOLID FILM LUBRICANT ON RETAINER IS MANUFACTURER'S OPTION).
SELF-LOCKING CRES ELEMENT: SOLID FILM LUBRICANT.

CODE:

NA2364 - 02 = STEEL, CADMIUM PLATED, NO MOLYBDENUM DISULFIDE DRY FILM LUBRICANT.
NA2364 - 02L = STEEL, LOCKING, CADMIUM PLATED, MOLYBDENUM DISULFIDE DRY FILM LUBRICANT.
NA2364C-02 = A286, NON-LOCKING, CLEANED AND DESCALED.
NA2364CS - 02 = A286, NON-LOCKING, SILVER PLATED.
NA2364CS - 02L = A286, LOCKING, SILVER PLATED.
NA2364CSM - 02L = A286, LOCKING, SILVER PLATED, MOLYBDENUM DISULFIDE DRY FILM LUBRICANT.
NA2364CM - 02 = A286, NON-LOCKING, MOLYBDENUM DISULFIDE DRY FILM LUBRICANT.
NA2364CM - 02L = A286, LOCKING, MOLYBDENUM DISULFIDE DRY FILM LUBRICANT.

EXAMPLE CALLOUT:

NA2364 - 02 L
 └── SELF-LOCKING
 └── DASH NUMBER
 └── BASIC PART NUMBER

SHEET 1 OF 2

CONFORMS TO:
NASM45938
AS8879

NAFCO USA, LLC

CARSON CITY, NV 89706

PART NUMBER

NA2364

FSC / CAGE CODE: 32387